

Date: Friday, 5/30/2008 8:41:06 AM
 User: David Duval

Process Sheet

OK

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : FRONT OUTBOARD LEG ASSY, RH
 Job Number : 05012
 Estimate Number : 13322
 P.O. Number :
 This Issue : 5/30/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D3782044
 First Issue : 11 Type : R & D SM/MED FAB Drawing Number : PROTO 08.05.30
 Previous Run : Material :
 Written By : 08/05/30 Due Date : 6/6/2008 Qty: 1 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A 08-05-19 new issue DD verified by:ec

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0 D37684 Front Outboard Leg, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Front Outboard Leg, RH
 batch: R38882

A

080530

3.0 D37871 Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Foot
 batch: R39634

BHT 205-070-786-001

A

080602

4.0 AN513A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 batch: M107038

A

080530

5.0 NAS1149F0563P Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Washer
 batch: M108077

A

080530

Date: Friday, 5/30/2008 8:41:06 AM
User: David Duval

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY, RH

Job Number: 05012

Part Number: D3782044

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M107464

AS

080530

7.0

D3762041

Front Leg Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Front Leg Fitting

batch: B39487

AS

080530

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

AS

080530

9.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

W 08.05.30

10.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

W 08.05.30

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

W 08.06.09 Prototype

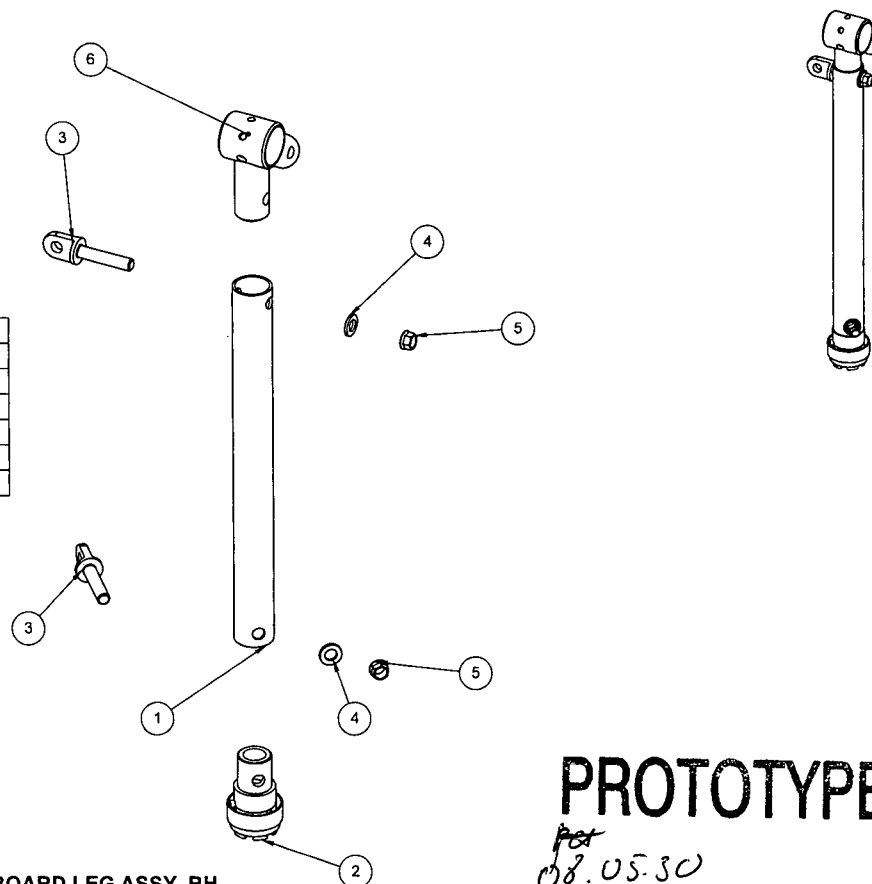
Job Completion



Change to W/O #0096

W 08.06.11

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3768-4	FRONT OUTBOARD LEG, RH	1
2	D3787-1	FOOT	1
3	AN45-13A	EYE BOLT	2
4	NAS1149F0563P	WASHER	2
5	MS21042L5	NUT	2
6	D3762-041	FRONT LEG FITTING ASSY	1



QTY 1 D3782-044 FRONT OUTBOARD LEG ASSY, RH

PROTOTYPE

08.05.30

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	1:1
DATE	08.05.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	